



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D2942
Job Sheet 170924



Part No: D2942

Job Qty: 4 ea

Part Name: Replacement Window For -025



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 1/24/18

Job Tracking No:

Due Date: 2/9/18

Created By: Mario Poulin

Type: SOLD

Description:

Note: DWG REV C IPP D 01.06.05 New process EC IPP E Thermoform in house 07.03.07 DL

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	4 Ea		2/8/18	0.00	0.00	Start Up Small Fab-1		
100	Small Fab	4 pcs		2/9/18	0.00	2.37	Small Fab-2		
110	QC	4 pcs		2/9/18	0.00	0.00	QC5		
120	Packaging	4 pcs		2/9/18	0.00	0.00	Packaging3-1		
130	QC21-SA	4 Ea		2/9/18	0.00	0.00	QC21		

Part Op 100 - Assemble as per Dwg D2942 clean and wrap in foam wrap & place in plastic bag.
Descriptions:

APR 27 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D2956	Window Frame	4 Ea (1 ea)	90-Start up Operation	5041535
D2958	Window	4 Ea (1 ea)	90-Start up Operation	5045024
D2126-0675	Locking Seal-67.5"	4 Ea (1 ea)	90-Start up Operation	5049484

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D2126-0675	4	0	0
	D2956	4	1	0
	D2958	4	0	0

Part Specifications

Specifications could not be found.

Plex 1/24/18 10:07 AM dart.poulin.mario

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE



QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐																																																																																			
Date :		Step #:		QTY Effective :				MRB (QSI042) Approval																																																																															
Description Work Order Part: D2942 Job No: 170924 Serial No/Batch: S049491 Revision: Inspector:																																																																																							
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